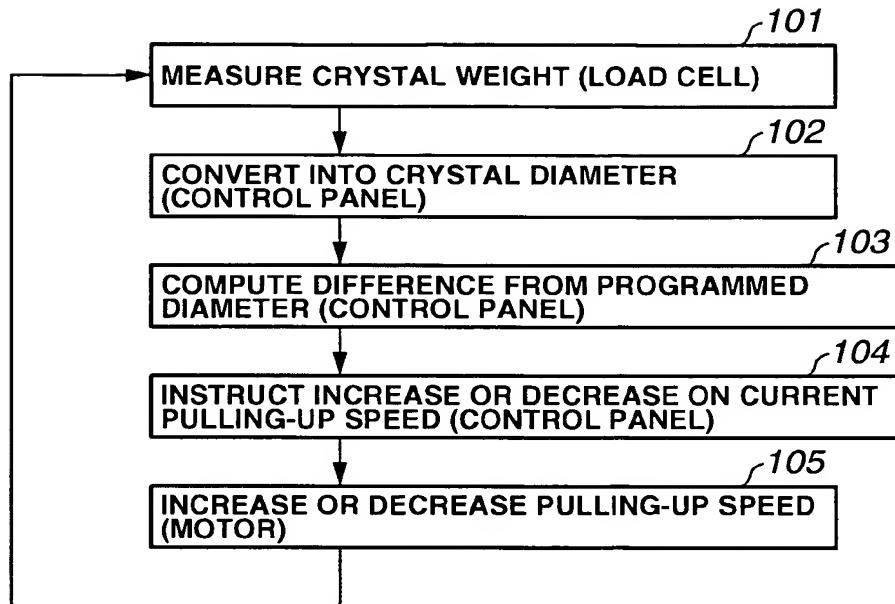


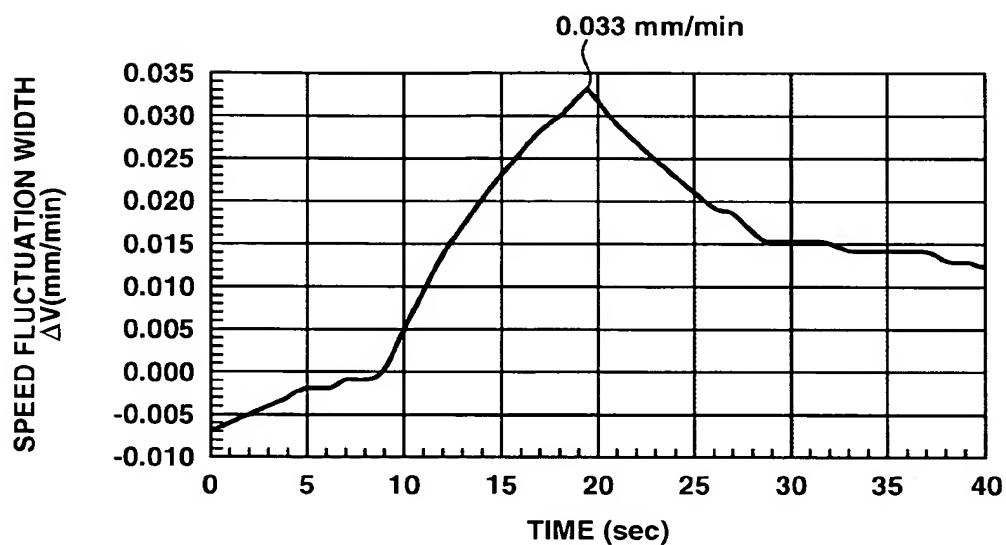
FIG.1



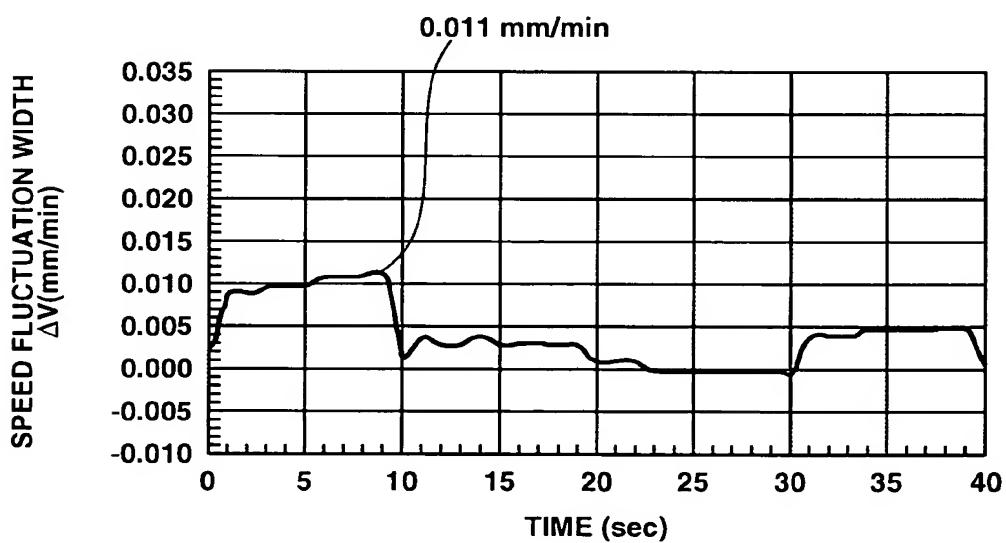
**FIG.2**

WIDTH OF SPEED FLUCTUATION IN EVERY 10 SEC $\Delta V$ (mm/min)	VARIATION IN IMPURITY CONCENTRATION (STRIATION)
0.011	NOT CAUSED
0.015	NOT CAUSED
0.020	NOT CAUSED
0.025	CAUSED
0.030	CAUSED
0.033	CAUSED

**FIG.3**

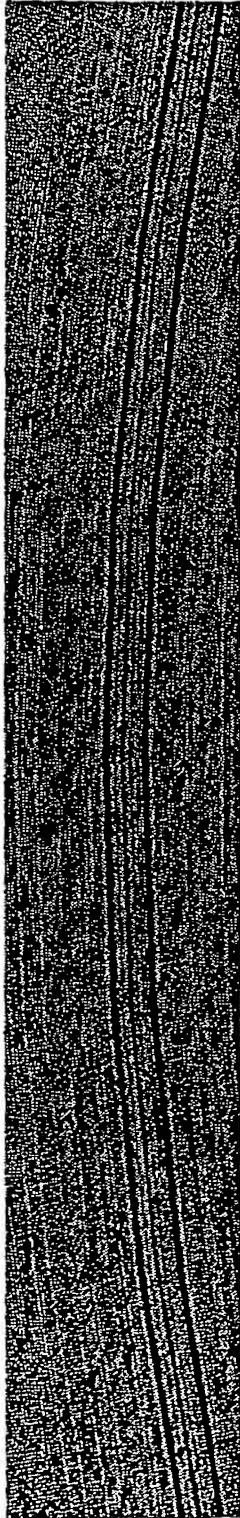


**FIG.4**

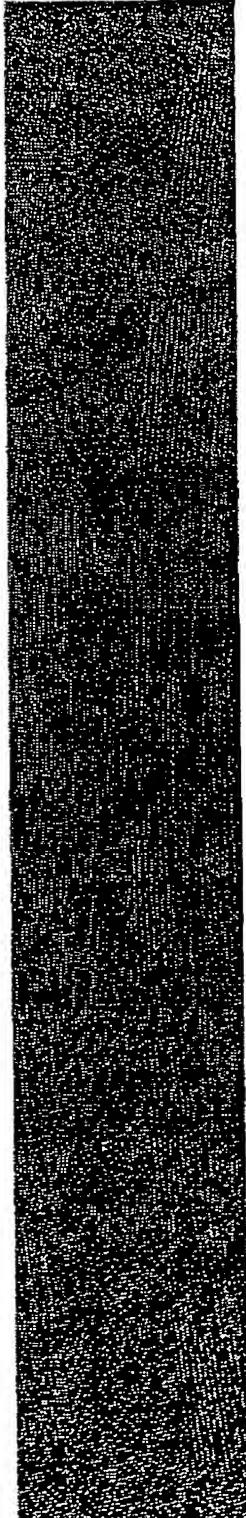


**FIG.5**

X-RAY PHOTOGRAPH OF CRYSTAL SECTION



**FIG.6A** INTERVALS BETWEEN STRIATIONS ARE NON-UNIFORM  
AND THE STRIATIONS ARE THICK.



**FIG.6B** INTERVALS BETWEEN STRIATIONS ARE EQUAL  
AND THE STRIATIONS ARE DENSE AND THIN.

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